

**DEPARTMENT OF HOUSING AND URBAN DEVELOPMENT**  
**Housing - Federal Housing Commissioner**

**Series and Series Number:**  
**MATERIALS RELEASE NO: 1325**

**TO: DIRECTORS, SINGLE FAMILY HOCs**  
**DIRECTORS, MULTIFAMILY HUBs**

**ISSUE DATE**

July 12, 2007

**REVIEW DATE**

July 12, 2010

**SUBJECT:**

<b>1. Product</b>	Cutpile Carpet Made From 80 % Staple and 20% Continuous Filament Cutpile Heatset Polyester Fiber Broadloom
<b>2. Name and address of Manufacturer</b>	Beaulieu of America P. O. Box 1248 1502 Coronet Drive Dalton, GA 30722-1248

Data on the nonstandard product described herein have been reviewed by the Department of Housing and Urban Development (HUD) and determination has been made that it is considered suitable from a technical standpoint for the use indicated herein. This Release does not purport to establish a comparative quality or value rating for this product as compared to standard products normally used in the same manner.

This Materials Release cannot be used as an indication of endorsement or approval by HUD of the described product, and any statement or representation, however made, indicating such approval or endorsement by HUD is unauthorized. See Code 18, U.S.C. 709.

Any reproduction of this Release must be in its entirety.

**USE:**

Indoors, moderate traffic areas in single and multifamily housing.

**DESCRIPTION:**

This cut pile carpet is made from 80% Staple and 20% Continuous Filament Cutpile Heatset Polyester Fiber broadloom.

**REQUIREMENTS:**

The carpet shall be in accordance with the latest addition of Use of Materials Bulletin (UM) No. 44d for type I, Class 1, except that the heat set plied polyester continuous filament fiber shall be a minimum of 12 denier. Carpet shall be used for moderate traffic in single and multifamily housing. The minimum pile yarn weight shall be 24.2 oz. per square yard and the minimum density shall be 1700 oz. per cubic yard. The carpet shall have minimum rating of 2.5 when tested in accordance with the Carpet and Rug Institute (CRI), Test Method 100 "Creating Surface Appearance Changes in Carpet by Foot Traffic", and evaluated by CRI Standard 101 "Assessment of Surface Appearance Change Using the CRI Reference Scale".

**CERTIFICATION AND IDENTIFICATION:**

Beaulieu of America shall certify that all products produced by Beaulieu of America conforms to the requirements of this MR. The Quality Inspection Agency shall validate the manufacturer's certification that the cut pile carpet meets the requirements of this MR. Each certified product of Beaulieu of America shall be marked with the following information:

- Manufacturer's name and/or trademark
- Plant identification
- Product designation
- Evaluation report number (HUD MR 1325)
- Quality Control Agency name and/or trademark

**MANUFACTURING PLANTS:**

The carpet covered under this MR will be produced in the following plants:

Plant #830 (Seretean Plant)  
Coronet Drive  
Dalton, GA 30722  
Telephone: 1-800-227-7211

Plant #560 (Model Plant)  
Riverbend Drive  
Dalton, GA 30720  
Telephone: 1-800-227-7211

**GUARANTY:**

Beaulieu of America guarantees this carpet against defects in materials, poor performance or poor workmanship, under normal use for ten (10) years and wear for one (1) year from the date of installation. Should any defect, poor workmanship, or poor performance occur, Beaulieu of America shall make a pro rata allowance for the cost of replacements. For the purpose of this guaranty, poor performance shall be defined as an unwalked sample having a rating below 2.5 when tested by CRI Test Method 100 and evaluated by CRI Standard 101.

**MANUFACTURER'S RESPONSIBILITIES:**

Issuance of this Materials Release (MR) commits the manufacturer to fulfill, as a minimum, the following:

- Produce, label and certify the material, product or system in strict accordance with the quality assurance manual and with the terms of this MR.
2. Provide necessary corrective action in a timely manner for all cases of justified complaint, poor performance or failure reported by HUD.
3. When requested, provide the FHA Standards, Office of Manufactured Housing Programs, HUD Headquarters, with a representative list of properties in which the material, product or system has been used, including complete addresses or descriptions of locations and dates of installation.
4. Inform HUD in advance of changes in production facilities, methods, design of the product, company name, ownership or mailing address.

**EVALUATION:**

This MR shall be valid for a period of three years from the date of initial issuance or most recent renewal or revision, whichever is later. The holder of this MR shall apply for a renewal or revision 90 days prior to the review date printed on this MR. Submittals for renewal or revision shall be sent to:

U. S. Department of Housing and Urban Development  
FHA Standards, Office of Manufactured Housing Programs  
451 7<sup>th</sup> Street, SW, Room 9168  
Washington, DC 20410-8000

Appropriate User Fee shall be sent to:

U. S. Department of Housing and Urban Development  
Miscellaneous Income, Technical Suitability of Products Fees  
Bank of America  
P. O. Box 198762  
Atlanta, GA 30384-8762

The holder of this MR may apply for revision at any time prior to the review date. Minor revisions may be in the form of a supplement to the MR.

If the Department determines that a proposed renewal or supplement constitutes a revision, the appropriate User Fee for a revision will need to be submitted in accordance with Code of Federal Regulations 24 CFR 200.934, "User Fee System for the Technical Suitability of Products Program", and current User Fee Schedule.

CANCELLATION:

Failure to apply for a renewal or revision shall constitute a basis for cancellation of the MR. HUD will notify the manufacturer that the MR may be cancelled when:

1. conditions under which the document was issued have changed so as to affect production of, or to compromise the integrity of the accepted materials, product, or system,
2. the manufacturer has changed its organizational form without notifying HUD, or
3. the manufacturer has not complied with responsibilities it assumed as a condition of HUD's acceptance.

However, before cancellation, HUD will give the manufacturer a written notice of the specific reasons for cancellation, and the opportunity to present views on why the MR should not be cancelled. No refund of fees will be made on a canceled document.

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This Materials Release is issued solely for the captioned firm, and is not transferable to any person or successor entity.  
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